# Hazard removal solution by synchronization

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**Abstract.** There are many methods to design digital circuits without hazard, such as the use of Boolean algebra, algebra hazard, karnaugh map, matrix method, VHDL, etc. However, these methods are not very suitable for the design of circuit system such as design of GALS circuits. In this case, synchronization is the most optimal method.

### 1. Introduction

Hazard is the essence of digital circuits including synchronous circuit and asynchronous circuit. Hazard occurs as much as "autumn's leaves" [1] and has adverse impact on the working of digital circuits. However, Hazard only has insignificant impact on synchronous circuit while it can make the operation of asynchronous circuits incorrect and even stop the operation of machine [2].

In design of digital circuit, Hazard can be removed by many methods and most typical ones include Karnaugh map, Boolean algebra [3], Hazard algebra [4], Matrix Method [5] and VHDL [6], etc. However, these methods are not really suitable for the design of such circuit system including both synchronous circuit and asynchronous circuit as GALS circuit [7] and sequetial circuit. As synchronous circuits are not significantly subject to the impact of Hazard, we can immediately think of synchronous circuits in particular and on the whole system in general.

#### 2. Removal of Hazard in asynchronous sequential circuits by synchronization method

In this section, we turn our attention to asynchronous circuits or signals driving synchro-

nous circuits. Initially, we look at the problem that occurs if an asynchronous signal is applied directly to the synchronous circuit without special treatment. Then we offer a solution but find that there is an additional problem with the solution, which we also attempt to remedy.

The circuit in Figure 1 can illustrate erroneous behavior due to an input signal not synchronized with the clock. The circuit is initialized by using the Reset signal which sets the state of the circuit to S0 (y0, y1, y2 = 1,0,0). As long as RDY = 1, the circuit cycles through the states S0 (1,0,0) and S1 (0,1,0) and S2(0,0,1). If RDY = 0, then the circuit waits in state S0 until RDY = 1 causes it to go to state S1. Also, the state can change from S1 to S2 and from S2 to S0 with RDY = 0. All other combinations of state variables are invalid during the normal operation of the circuit.

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Now suppose that RDY is asynchronous with respect to Clock. This means that it can change any time during the clock period. In Figure 1, the signal RDY changes well away from the positive clock edge, so that the setup and hold times for flip-flops y0 and y1 are easily met. The circuit operates normally. When RDY goes to 0 and the circuit reaches state S0, it waits in state S0 until RDY goes to 1. At the next positive clock edge, the stage changes to S1. The circuit then proceeds to state S2 and back to S0.

When y0 resets to 0, but y1 fails to set to 1, giving state (0,0,0). Since there is no 1 to circulate among the flip-flops, the state remains at (0,0,0). The circuit is locked in this state and has failed.

When y1 sets and y0 fails to reset, giving state (1,1,0). There are now two 1s circulating among the flip-flops, giving state sequence 110, 011, 101. These are all invalid states and give an incorrect output sequence. Thus, the circuit has again failed.

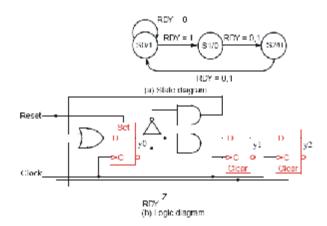


Fig. 1. Example Circuit for Illustration of Synchronization.

So a solution is needed to prevent these failures that is independent of these parameters. Such a solution is the use of a synchronizing flip-flop.

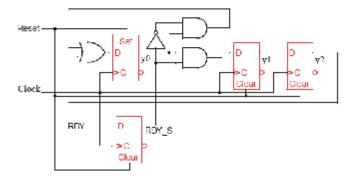


Fig. 2 Circuit with Synchronizing D Flip-flop Added.

In Figure 2, D flip-flop has been added to the example circuit. The asynchronous signal *RDY* enters the D flip-flop and *RDY\_S*, its output, is synchronous with signal Clock in the sense that *RDY\_S* changes one flip-flop delay after the positive edge.

Since the asynchronous signal *RDY* enters the circuit through this single synchronizing flip- flop, the behavior exhibited when *RDY* reached two flip-flops is avoided. *RDY\_S* cannot cause such behavior since it does not change during the setup time, hold time interval for the flip-flops.

The behavior discussed in this paragraph is illustrated in Figure 2. The case in which the change in RDY is immediately sensed by the flip-flop and the case in which RDY is not sensed until the next positive clock edge are shown. In the latter case, the response to the change in RDY is delayed by an extra clock period. Since RDY is asynchronous, the fact that the times at which state changes occur due to changes in RDY may vary by a clock period should be of no consequence. The length of time it remains in the metastable state is non-deterministic. The interval during which a change in the input will cause metastable behavior is verynarrow, of the order of a few tens of picoseconds. Thus the behavior is unlikely, but it can happen. When it does, it is unknown how long the metastable state will persist. If it does persist for a clock period, then the two flip-flops in our example will see a value on the synchronizing flip-flop output  $RDY_S$  that is between 0 and 1. Response by the two flip-flops to such a value is unpredictable, so there is a good chance that the circuit will fail.

They had pictures of oscilloscope traces showing the metastable behavior. At about the same time, Digital Equipment Corporation was experiencing infrequent, unexplained failures in their new, faster computers. You can probably guess the cause! The nature of metastable behavior for a particular CMOS D flip-flop used as a synchronizing flip-flop is shown in Figure 3; this data was gathered over 30 minutes. The normal delay from the Clock to Q is 13 ns as indicated by the dotted line. But by carefully controlling the timing of the changes in D and the Clock, the flip-flop is forced into its metastable region. In that region, the best flip-flop delay seen is 30 ns and the worst is 45 ns. Thus, if the clock period is less than 45 ns, a metastable event that can adversely affect the behavior of two or more flip-flops within the circuit being driven by the synchronizing flip-flop occurs many times in 30 minutes. Actually, although not shown in the figure, the changes in Q closer to 30 ns are much more frequent than those close to 45 ns.

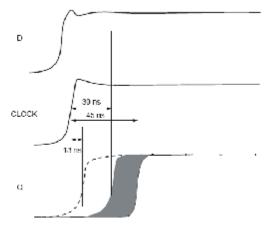


Fig. 3. Metastable Behavior.

So the shorter the clock period the worse the problem gets. If the sampling interval were 50 hours, there would be a few events appearing as late as 55 ns. The value between 1 and 0 that occurs for a time inside the flip-flop in this experiment is converted to a longer delay by the output buffer of the flip-flop and so is not visible at the output.

So what can be done about this problem? There have been many solutions proposed, some of which are worthless. A simple one is to use a series of synchronizing flip-flops, i.e., a small shift register. The likelihood of the second flip-flop in the series going meta- stable because the first one applies a metastable or delayed input to it is less than the first flip-flop going metastable, etc. Some commercial designs have used as many as six flip-flops in series to deal with this problem. More common is the use of two to three flip-flops in series. The more flip-flops, the more the circuit response to a change is delayed and the less likely the circuit is to fail due to metastability. But the probability never goes to zero. Some degree of uncertainty of incorrect operation always remains, however small.

As for synchronizing flip-flops, their use is essential in making the transition from asynchronous signals to a synchronous circuit. Care must be taken to deal with metastability.

There is a lot more to synchronization than we have presented here. For example, if the timing of a set of asynchronous signals is known relative to another particular asynchronous signal, only the latter signal may need to be synchronized. Also, just because our example suggests making an asynchronous signal enter a circuit through one flip-flop to solve the problem, this does not say in general that a circuit having only one flip-flop instead of two or more will be free of synchronization problems. A notable problem is the case where there is combinational logic containing hazards between the asynchronous signal or signals and the single flip-flop.

In summary, there are certainly situations where you must use asynchronous circuits to get the desired behavior. But these situations are far fewer than the cases where someone *thinks* they need an asynchronous circuit. So try to avoid them whenever you can.

#### 3. Removal of Hazards in GALS circuits

Today demand for high-density chips such as  $S_0C_s$  (system- on - chip) and  $N_oC_s$  (network – on - chip) and the development of CMOS technology always results in complex circuits. Then, the use of conventional methods becomes difficult. GALS (Global Asynchone – Local Synchrone) architecture is also part of a complex system. In order to perform a GALS architecture, a system is divided into many clock independent modules (local - synchro). These modules will be put into one wrapper and be clear-to-send to each other (global - asynchrone). These GALS circuits will lead to the problem of designing a compatible hardware. In general, there is no fully automatic design method for GALS circuits. However, thanks to many great efforts, available methods are improved for a certain objective by which asynchronous chips will be developed continuously and controlled automatically.

Signals of synchronous machines have phase relation among each other. This leads to the fact that two wrappers in time – out phase will exist in the design of synchronous GALS circuits. Generation of tact synchronization will be difficult if external tact signal from asynchronous peripheral areas is transmitted to the wrapper and if this signal is either stopped or resumes the operation within the working period of the wrapper. As one may know, quartz tact always works and is defined by Stopi cotrol signal if the tact needs to be transmitted to the wrapper. Stopi is immediately created when tact can be received from asynchronous peripheral area. For the adjustment of tact synchronization process, Stopi and external tact signal shall be established in the mutual relation to each other. If external tact signal and check signal is linked by one AND port only, the obtained result is shown in Figure 4

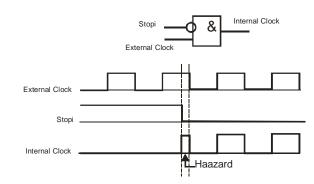


Fig. 4. Tact synchronization using one AND port and from here, signal running process will cause a Glitch.

Failure to have synchronization of external tact signal and Stopi control signal may lead to the appearance of hazard in logical link, for example, change in Stopi value before external tact signal reaches a lower level. Therefore, electric circuit will probably exist at the time of switching, which creates a glitch. Stopi selecting signal is only allowed to change its signal when external tact signal creates a low level. In order to achieve this target, for example, wrapper component clock control (for synchronization of tact signal and control signal) must be changed.

Similarly, if tact signal needs to be stopped and allowed freely return during the operation of wrapper, Glitch may appear.

Only a minor change is made in the wrapper component clock control. As mentioned, the significant change of check signal to the receipt of external tact signal into the wrapper is made through the reset of a F.F. Then, Stopi is first generated right after external tact signal is equal to a lower impulse. During clock check, REQ INT signal is directly led to the reset inlet of Flip – Flop, and additional AND port is included (Figure 5), in which external clock tact signal is led to negative port. AND port will first create an increased impulse at the output right after external tact signal is at low level of the inlet of wrapper. Based on the above discussion, hazard can appear at AND port but it does not cause negative impact on general system as appeared glitches only affect the established relation of Flip – Flop; therefore, the impact at this position does not play any role in the proper operation of the system.

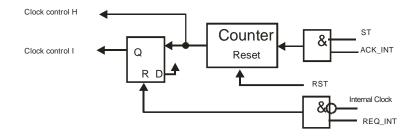


Fig. 5. Change clock control an mesochrone GALS - wrappers.

Thus, with a system of digital circuits such as series circuits and GALS circuits, it is possible to remove errors, glitches and hazards by synchronization of asynchronous signals and synchronous signals using circuit manipulations which are not very complicated and costly.

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