

A thermostable phytase from *Bacillus* sp. MD2: Cloning, expression and high-level production in *Escherichia coli*

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Abstract: Phytase is used as a feed additive for degradation of antinutritional phytate, and the enzyme is desired to be highly thermostable for it to withstand feed formulation conditions. A *Bacillus* sp. MD2 showing phytase activity was isolated, and the phytase encoding gene was cloned and expressed in *Escherichia coli*. The recombinant phytase exhibited high stability at temperatures up to 100°C. A higher enzyme activity was obtained when the gene expression was done in the presence of calcium chloride. Production of the enzyme by batch- and fed-batch cultivation in a bioreactor was studied. In batch cultivation, maintaining dissolved oxygen at 20-30% saturation and depleting inorganic phosphate below 1 mM prior to induction by IPTG resulted in over 10 U/ml phytase activity. For fed-batch cultivation, glucose concentration was maintained at 2-3 g/l, and the phytase expression was increased to 327 U/ml. Induction using lactose during fed-batch cultivation showed a lag phase of 4 h prior to an increase in the phytase activity to 71 U/ml during the same period as IPTG-induced production. Up to 90% of the total amount of expressed phytase leaked out from the *E. coli* cells in both IPTG- and lactose-induced fed-batch cultivations. ?? 2009 Society for Industrial Microbiology.

Author Keywords: Alkaline phytase; *Bacillus* sp.; Fed-batch cultivation; Protein secretion

Index Keywords: calcium chloride; glucose; oxygen; phosphate; phytase; article; *Bacillus*; bioreactor; enzyme activity; enzyme isolation; enzyme synthesis; *Escherichia coli*; fed batch culture; gene expression; molecular cloning; nonhuman; nucleotide sequence; protein expression; protein secretion; temperature sensitivity; thermostability; 6-Phytase; *Bacillus*; Bacterial Proteins; Bioreactors; Calcium Chloride; Cloning, Molecular; Culture Media; Enzyme Activators; Enzyme Stability; *Escherichia coli*; Gene Expression; Hot Temperature; Isopropyl Thiogalactoside; Lactose; Protein Stability; Recombinant Proteins; Transcriptional Activation; *Bacillus* sp.; *Escherichia coli*

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Chemicals/CAS: calcium chloride, 10043-52-4; glucose, 50-99-7, 84778-64-3; oxygen, 7782-44-7; phosphate, 14066-19-4, 14265-44-2; phytase, 37288-11-2, 37341-58-5, 9001-89-2; 6-Phytase, 3.1.3.26;

Bacterial Proteins; Calcium Chloride, 10043-52-4; Culture Media; Enzyme Activators; Isopropyl Thiogalactoside, 367-93-1; Lactose, 63-42-3; Recombinant Proteins

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